

# **CUTTING GUIDE** Integrated Seat Post

---

Congratulations on your purchase of a Giant Integrated Seatpost (ISP) frame. ISP (FIG. 1) represents the latest achievement in design and engineering, but also requires special attention. While Giant Bicycle engineers use the highest quality materials to form this ISP, you must follow certain guidelines and use proper equipment to attain optimal performance.



## **WARNING!**

Failure to follow these instructions will void your warranty, and may result in hidden damage to the ISP. Damage to the ISP can cause loss of structural integrity, which may result in serious personal injury or death.

## ISP Cutting Instructions

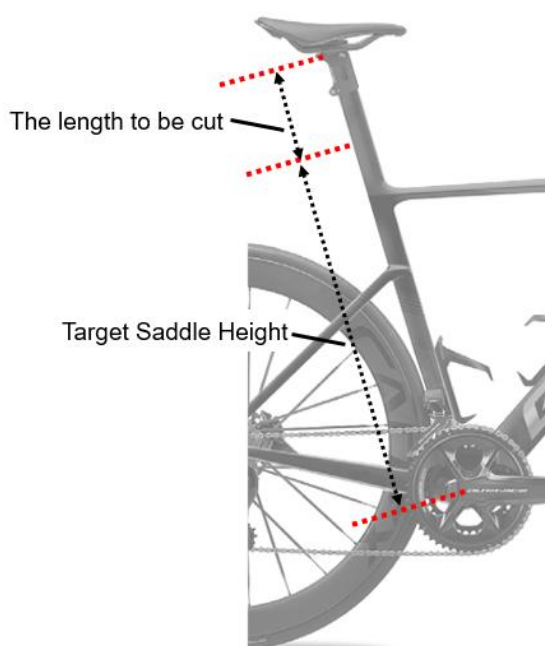
A proper saddle height brings out the best performance and comfort in your bicycle. To meet the correct saddle height, the integrated seat post might require cutting off at a specific length. Since the cutting of the ISP is a precision task requiring training and experience, only Giant dealers should complete the authorized process.

### ● **STEP1.**

Install the saddle onto the seatpost using the included saddle clamp mechanism. Put the saddle in a horizontal position and then determine the length to be cut.

**NOTE!** The additional range (20mm) of saddle height adjustment (utilizing the included spacers) provides fine-tuning adjustment after the ISP is cut.

**NOTE!** The final cut length must not exceed the Maximum Cutting Length limits (see chart below). Cutting the ISP below this limit may result in the inability to attach the seat clamp or structural failure of the ISP.



		ISP Maximum Cutting Length			
		MY21 - MY27 TCR		MY21 - MY26 Propel	MY27 Propel
Size	Normal type	Long type			
XS	120	110	95	91	
S					
M					
ML	110	100			
L					
XL					

### ● **STEP2.**

Remove the ISP clamp along with the saddle.

### ● **STEP3.**

Attach the Park Tool SG-7.2 Saw Guide onto the ISP at the precise location of the desired cut. Be sure to double-check your measurement.

Clamp the frame into the work stand.

**NOTE!** Avoid scratching or damaging the integrated seatpost during the installation of the Cutting Guide.

**NOTE!** Do not attempt to clamp down the top tube. Doing so will cause failure and void the warranty.

● **STEP4.**

Set the ISP in a horizontal position. Use the Cutting Guide to guide the hacksaw blade to achieve a straight, perpendicular cut (as per Park Tool's instructions).



**NOTE!** To avoid fraying the composite fibers. Use a fine tooth (32 tooth) or carbon-specific saw blade.

**NOTE!** Be sure to wear appropriate safety equipment, such as glasses, gloves and a dust mask. Make sure not to inhale any of the dust!

**NOTE!** Take care when finishing the cutting process to not splinter the composite.

● **STEP5.**

Carefully sand-down any burrs with fine emery paper.

● **STEP6.**

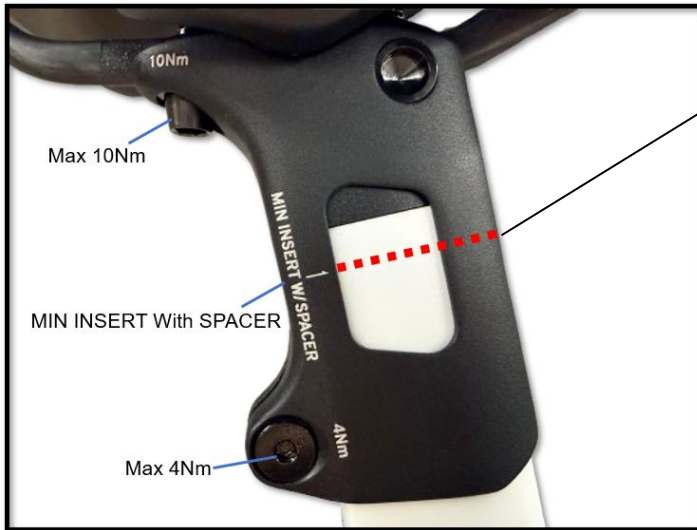
Remove the Cutting Guide from the integrated seatpost. Then, install the saddle onto the seatpost and rechecking the Target Saddle Height.

If the SADDLE HEIGHT is still lower than the target (or when you want to fine tune saddle height in the future), you should use the included ISP seat clamp spacers to add the saddle height.

**NOTE!** If the end of the integrated seat post is not touching the base of the seat clamp structure, the integrated seatpost may break and result in a serious accident.



**NOTE!** After adding the appropriate number of ISP spacers, make sure the ISP does not fall below the **Minimum Insertion Mark**. Otherwise the ISP may break and result in a serious accident.



**Note!**

After adding the washer, the ISP should always touch the base of the washer and is also over the **Mini Insert Mark**.

● **STEP7.**

Tighten the saddle clamp bolt with a recommended torque to avoid the saddle from slipping down.

**NOTE!** Do not grease the integrated seatpost or the inner side of the saddle clamping mechanism.